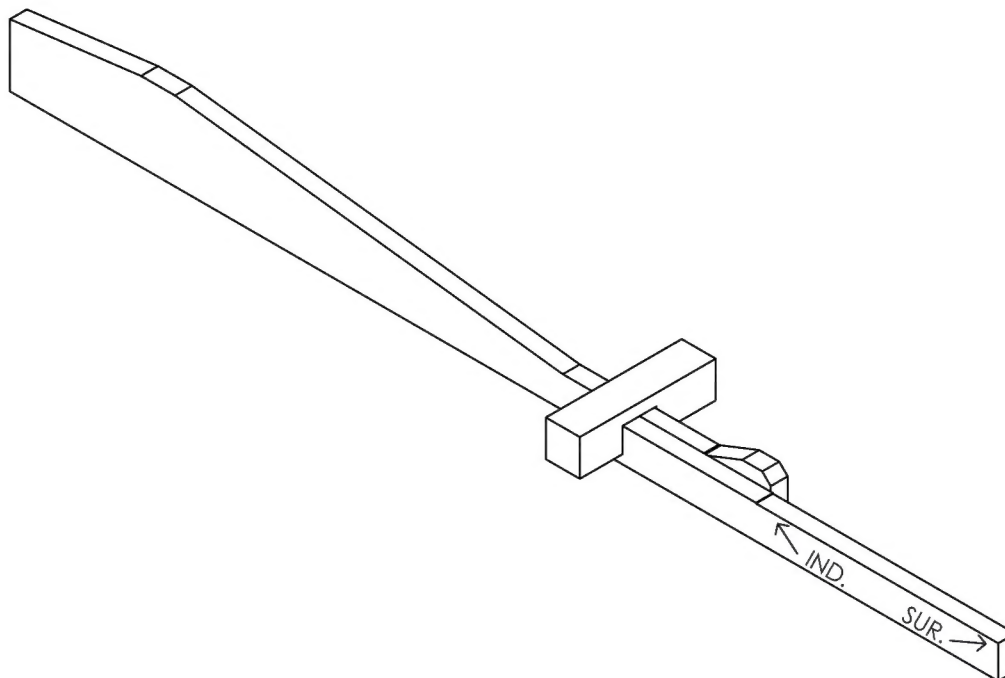


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

| REVISIONS | | | |
|-----------|-------------|------|---------|
| REV | DESCRIPTION | DATE | INITIAL |
| APPROVED | | | |



UNDER REVIEW

URF 19-1169 19.10.31 (VM)

NOTE:

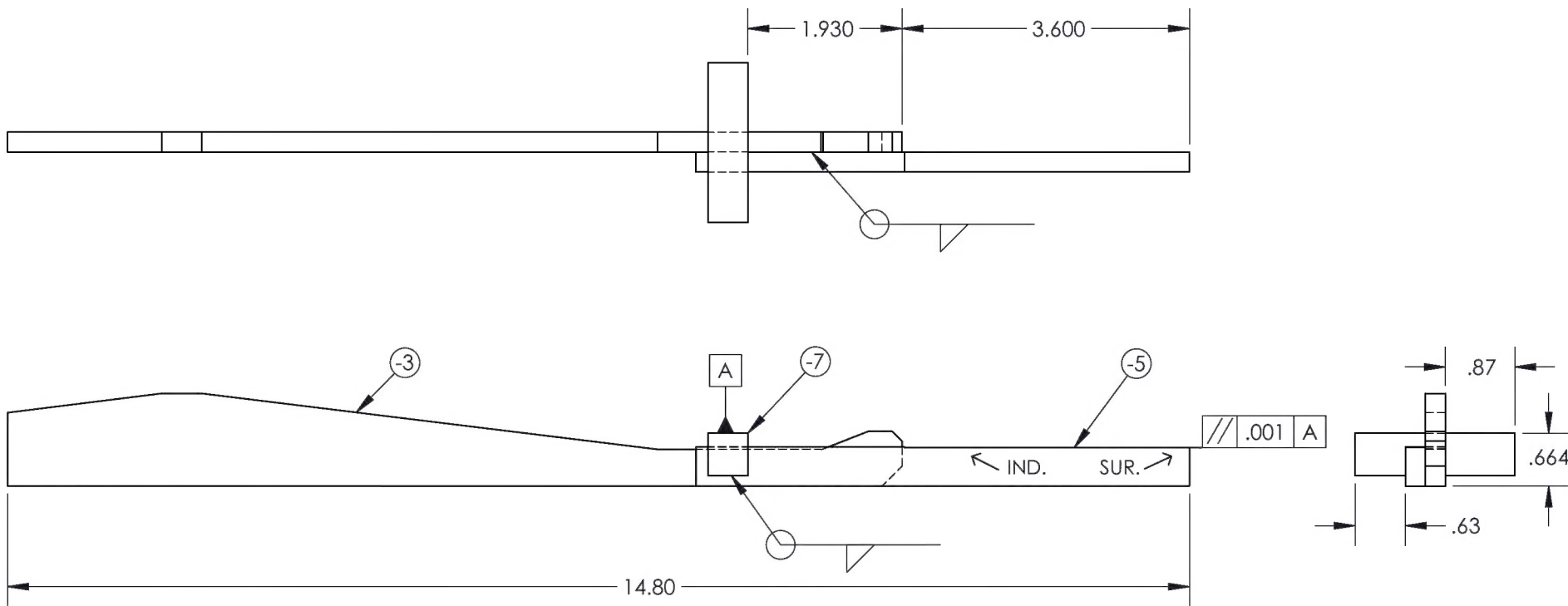
1. REF. BELL T/N 206-215-002-105.
2. USED ON MODELS: 206A/B, 206B3, 206L, 206L1, 206L3, 206L4.

| | |
|---|---|
| DART AEROSPACE | |
| TITLE CALIBRATOR ASSYSEMBLY | |
| DWG NO. RBT400234 | REV |
| MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1 | DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | USED ON MODEL BELL 206 ALL SEE NOTE 2 |
| SCALE 1:2 | DATE 6/30/2014 |
| SHEET 1 OF 5 | |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS | PG. |
|----------|----------|-----|--------|----------|-------------|----------|-----------------------------------|-----|
| | X | | -1 | 1 | WELDMENT | | | 2 |
| | 1 | | -3 | | PLATE | 1018 | 1/4 X 1-1/4 X 11-5/16 | 3 |
| | 1 | | -5 | | BAR | 1018 | 1/4 X 1/2 X 6-1/4 | 4 |
| | 1 | | -7 | | BLOCK | 1018 | 1/2 X 5/8 X 2-1/8 | 5 |
| | ASSY -1 | | | | | | | |

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

| REVISIONS | | | | |
|-----------|-------------|------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |



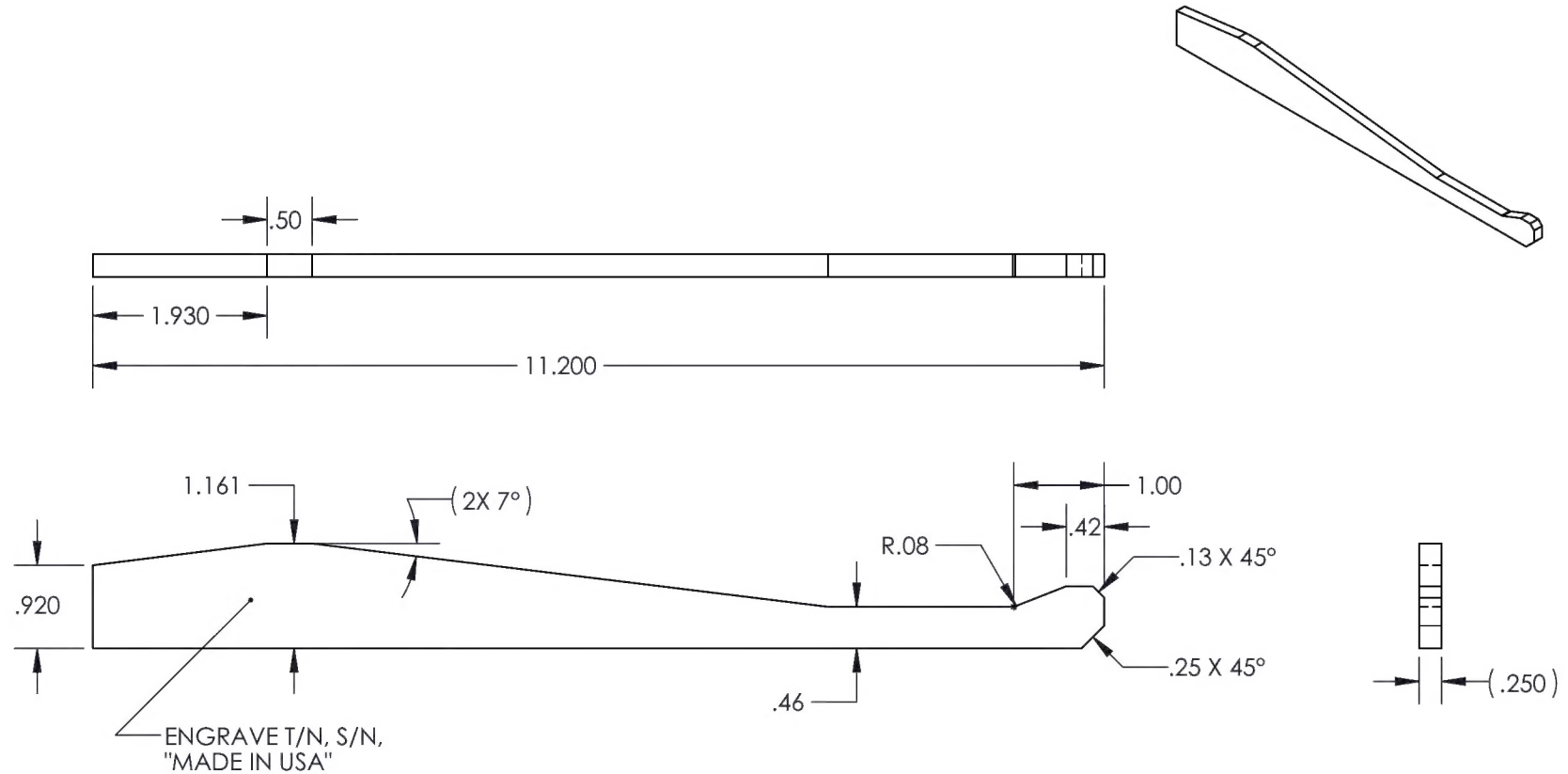
(-1)
WELDMENT

UNDER REVIEW
URF 19-1169 19.10.31 (VM)

| | |
|--|-----------------------------------|
| DART AEROSPACE | |
| TITLE CALIBRATOR ASSEMBLY | |
| DWG NO. RBT400234-1 | REV |
| MAT'L | DRAWN BY: CLOUGH |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005 | HEAT |
| .XX ± .01 | TREAT |
| .X ± .1 | FINISH |
| FRACTIONS ± 1/32 | CAD PLATE YELLOW |
| ANGLES ± 5° | SPEC QQ-P-416F, TYPE II, CLASS II |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | USED ON MODEL |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | BELL 206 ALL SEE SHEET 1 |
| SCALE 1:2 | DATE 6/30/2014 |
| | SHEET 2 OF 5 |

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

| REVISIONS | | | | |
|-----------|-------------|------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |



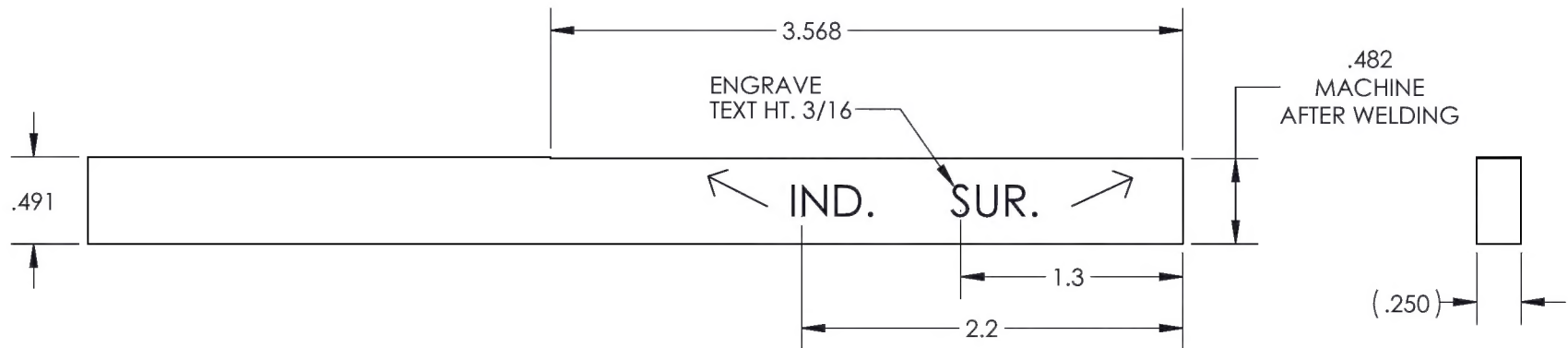
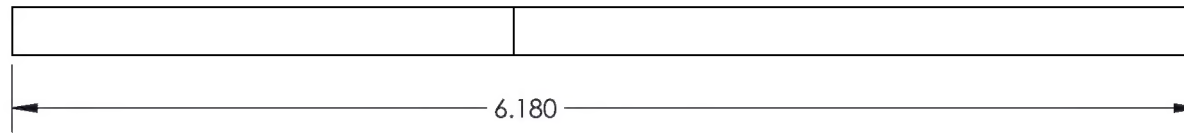
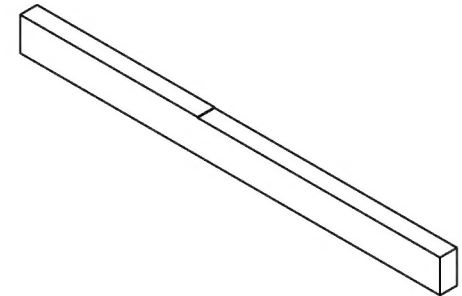
(-3)
PLATE

UNDER REVIEW
URF 19-1169 19.10.31 (VM)

| | |
|--|--------------------------|
| DART AEROSPACE | |
| TITLE CALIBRATOR ASSEMBLY | |
| DWG NO. RBT400234-3 | REV |
| MAT'L 1018 | DRAWN BY: CLOUGH |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005 | HEAT TREAT |
| .XX ± .01 | FINISH SEE -1 WELDMENT |
| .X ± .1 | ANGLES ± .5° |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | SPEC |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | USED ON MODEL |
| | BELL 206 ALL SEE SHEET 1 |
| SCALE 1:2 | DATE 6/30/2014 |
| | SHEET 3 OF 5 |

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

| REVISIONS | | | | |
|-----------|-------------|------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |



(-5)

BAR

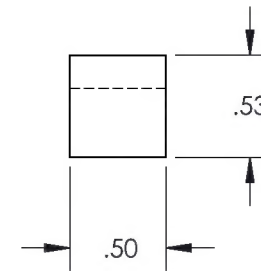
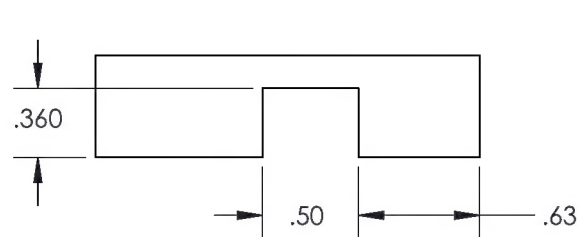
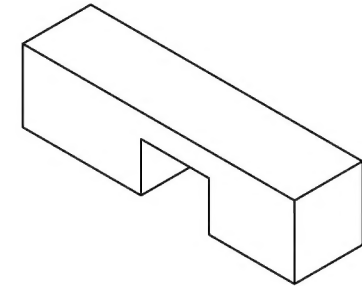
UNDER REVIEW

URF 19-1169 19.10.31 (VM)

| | |
|--|--------------------------|
| DART AEROSPACE | |
| TITLE CALIBRATOR ASSEMBLY | |
| DWG NO. RBT400234-5 | REV |
| MAT'L 1018 | DRAWN BY: CLOUGH |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005 | HEAT TREAT |
| .XX ± .01 | FINISH SEE -1 WELDMENT |
| .X ± .1 | ANGLES ± 5° |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | SPEC |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | USED ON MODEL |
| | BELL 206 ALL SEE SHEET 1 |
| SCALE 1:1 | DATE 6/30/2014 |
| | SHEET 4 OF 5 |

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

| REVISIONS | | | | |
|-----------|-------------|------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |



(-7)
BLOCK

UNDER REVIEW
URF 19-1169 19.10.31 (VM)

| | |
|--|--------------------------|
| DART AEROSPACE | |
| TITLE CALIBRATOR ASSEMBLY | |
| DWG NO. RBT400234-7 | REV |
| MAT'L 1018 | DRAWN BY: CLOUGH |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005 | HEAT TREAT |
| .XX ± .01 | FINISH SEE -1 WELDMENT |
| .X ± .1 | ANGLES ± 5° |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | SPEC |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | USED ON MODEL |
| | BELL 206 ALL SEE SHEET 1 |
| SCALE 1:1 | DATE 6/30/2014 |
| | SHEET 5 OF 5 |